

	FINORCHEM LIMITED			Doc. No.: FM12/PDS/ADL/012
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FINOREX B20S

DESCRIPTION

Styrenated Resorcinol Formaldehyde Bonding Resin.

PRODUCT SPECIFICATION

Sr. No.	Property	Unit	Specification		Test Method
			Min	Max	
1.	Appearance	-	Dark red to brown colour Pastille/Flakes		Visual
2.	Softening point (R&B)	°C	99	109	ASTM E28
3.	Moisture content	%w/w	-	1.0	ASTM E203
4.	Ash content, 750±25°C	%w/w	-	0.1	ASTM D4574
5.	Free Resorcinol content	%w/w	-	5.0	QC/STP/U2/145
6.	pH	-	4	6	QC/STP/U2/165
7.	Specific Gravity at 25°C	-	1.15	1.30	ASTM D1817

RECCOMONDED APPLICATIONS:

Finorex B20S can enhance the adhesion between rubber and steel wire or synthetic fibers. During the vulcanization of rubber compounds, Finorex B20S resin can react with the methylene or formaldehyde donor materials, such as hexamethoxymethylmelamine(HMMM) and hexamethylenetetramine (HEXA), to form cross-linked network structures. Finorex B20S has low vapour pressure, thus, the fuming and weight loss that occur with processing resorcinol at temperatures above 150°C is substantially reduced with the usage. For the Dry Bonding System 3 to 4 phr is normally recommended.

PACKAGING

25 Kg in HDPE liner with paper bag / carton packing.

STORAGE

Finorex B20S is a stable resin and can be stored for 18 months from the date of manufacture under normal storage conditions. Need to store below 30°C in tight container away from heat and humidity.

OCCUPATIONAL SAFETY AND HEALTH INFORMATION

Refer to Material Safety Data Sheets (MSDS) prior to using this resin

Corporate Office :

Finorchem Limited
9E, Saket Apartment, 2 Ho Chi Minh Sarani,
9th Floor Kolkata-700 071
+91-33-40634254, Corporate@finorchem.com